

ISSUE: 1
DATE: 29/03/13

STANDARD: IS 134:1977 NORMAL GAUGE PIPE

MARKING: QUALPLAST IS 134:1977 (SIZE)" NG SHIFTCODE METERMARK

SIZE (mm)		½"	¾"	1"	1¼"	1½"	2"
Wall Thickness (mm)	Min	2.3	3.1	3.1	3.1	3.5	4.65
	Max	2.6	3.5	3.5	3.5	3.9	5.2
Outside Diameter (mm)	Min	16.95	24.95	31.25	37.5	43.8	60.00
	Max	17.30	25.40	31.75	38.1	44.45	60.85
Weight of 150M Coil (kg) Standard		16.50	32.90	41.70	48.15	71.00	125.40
Inside diameter		0.6m	0.6m	0.6m	0.6m	0.9m	1.2m
# of rows		7	6	6	8	7	7

Comments: RED COLOURED MARKING TAPE
BLACK STRAPPING WITH STEEL BUCKLES
END CAPS TO BE USED ON BOTH COIL ENDS

CONTROL DOCUMENT 7.5.1F