

ISSUE: 1
DATE: 29/03/13

STANDARD: IS 134:1977 HEAVY GAUGE PIPE

MARKING: QUALPLAST IS 134:1977 (SIZE)" HG SHIFTCODE METERMARK

SIZE (mm)		½"	¾"	1"			
Wall Thickness (mm)	Min	4.30	4.30	4.30			
	Max	4.85	4.85	4.85			
Outside Diameter (mm)	Min	20.7	27.05	33.85			
	Max	21.1	27.45	34.25			
Weight of 150M Coil (kg) Standard		33.20	45.95	59.65			
Inside diameter		24"	24"	30"			
# of rows		7	6	6			

Comments: BLUE COLOURED INKJET PRINTING
BLACK STRAPPING WITH STEEL BUCKLES
END CAPS TO BE USED

CONTROL DOCUMENT 7.5.1F