


<b>STANDARD:</b> EN 1555 YELLOW MDPE GAS PIPE					
<b>MARKING:</b> GIS / PL2-2:2014  QUALGAS EN1555 (SIZE)mm* PE 80 TRACEABILITY SHIFT CODE GAS 'XXX' M PRODUCT CODE					
<b>Size (mm)</b>	<b>20 x 2.3</b>	<b>25 x 2.3</b>	<b>32 x 3.0</b>	<b>63 SDR 11</b>	
<b>Wall Thickness (mm)</b>	Min	2.30	2.30	3.00	5.80
	Max	2.60	2.60	3.40	6.40
<b>Outside Diameter (mm)</b>	Min	20.00	25.00	32.00	63.00
	Max	20.30	25.30	32.30	63.40
<b>SDR</b>	9	11	11	11	
<b>Weight of 100M Coil (kg) Standard</b>	12.9	16.9	27.8	106.2	
<b>Inside diameter of coiler (M)</b>	0.6	0.6	0.7	1.3	
<b>Ovality (mm) (Coil)</b>	1.10	1.18	1.28	1.48	
<b># of rows</b>	50m = 5 rows 100m = 6 rows	50m = 5 rows 100m = 6 rows	50m = 5 rows 100m = 6 rows	50m = 5 rows 100m = 6 rows	

**Comments:**

- \* = For 20, 25 and 32mm pipe the OD \* WT must be printed on the pipe
- \* = For 63mm pipe the OD and SDR must be printed on the pipe (no WT)
- 'XXX' = Incremental meter counter (every meter).